

Section view C-C
Scale: 1:2
Typical

Technical drawing of a roof truss section showing the connection between a rafter and a ridge beam. The drawing includes a cross-section of the rafter with a ridge beam (labeled 4) and a ridge cap (labeled 9). A dimension line at the bottom indicates a distance of 72 units between two points.

Technical drawing of a roof truss section showing the connection between a rafter and a ridge beam. The drawing includes a cross-section of the rafter with a ridge beam (labeled 4) and a ridge cap (labeled 9). A dimension line at the bottom indicates a distance of 72 units between two points.

Technical drawing of a typical window unit. The drawing shows a cross-section of the window assembly. Key features include:

- Callout 1:** Points to the right side frame.
- Callout 2:** Points to the bottom frame.
- Callout 3:** Points to the top frame.
- Callout 9:** Points to the left side frame.
- Dimensions:**
 - 2 (mm) for the frame thickness.
 - 55 (mm) for the frame width.
- Internal Structure:** The window unit is shown with multiple panes and a central opening.
- Label:** "Typical" is written above the window unit.

Technical drawing of a typical window unit. The drawing shows a cross-section of the window assembly. Key features include:

- Callout 1:** Points to the right side frame.
- Callout 2:** Points to the bottom frame.
- Callout 3:** Points to the top frame.
- Callout 9:** Points to the left side frame.
- Dimensions:**
 - 2 (mm) for the frame thickness.
 - 55 (mm) for the frame width.
- Internal Structure:** The window unit is shown with multiple panes and a central opening.
- Label:** "Typical" is written above the window unit.

Isometric view

2 1008

2 25

2 624

2 25

2 388

2 25

Isometric view

2 1008

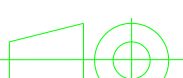
2 25

2 624

2 25

2 388

2 25

No	Parça Adı Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)
	ISO 21920-1 ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>	
	EN 15085-2 Certification Level	CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input checked="" type="checkbox"/>	Weld Pro. Cast Steel	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>	
	Approved	L.Glovinazzo	17/02/2023	Scale		
	Checked	M.Borio	17/02/2023	1:5		
	Prepared	M.Cojocaru	17/02/2023			
		Welded_Assembly			Turkish Railway Vehicles Industry Inc.	
		-			GZ10.21.12.56000	
TYP	Date: 17/02/2023	Sheet : 1/1			Size:A1	Rev: 01

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness	01	From Glue to Welding Assembly, Eliminated Items 12			15/01/2024
Paint/Color	Mod. No	Modification Description			Signature

Welding classification and controlling according
to technical specification BLUE_TS_WLD_01

CP C3

ISO 13020 Steel Casting			
	60.0 0.8		
<6300	4.0	0.7	
<400	3.0	0.6	
<250	3.0	0.4	
100	2.0	0.0	
40	1.5	0.2	
L mm	Hmm	Ypl	
Norm. Size	Class		
<4000	2.0	0.4	
<2000	1.2	0.4	
<1000	0.8	0.3	
<400	0.5	0.3	
30-120	0.3	0.2	
2-30	0.2	0.0	
L mm	m ±	K ±	
Norm. Size	Class		
>20000	9.0	8.0	
>10000	8.0	7.0	
>16000	7.0	6.0	
>12000	6.0	5.0	
<8000	5.0	4.0	
<4000	4.0	3.0	
<2000	3.0	2.0	
<1000	2.0	1.5	
<400	1.0	1.0	
30-120	1.0	0.5	
2-30	1.0	0.5	
L mm	A ±	E ±	
Norm. Size	Class		